













5400EP 5:1 2K EPOXY PRIMER

ET5400EP-A200 20kg, grey
 ET5400EH-B040 4kg, hardener
 ET5400EP-A040 4kg, grey
 ET5400EH-B008 0.8kg, hardener

	Product	2K versatile epoxy primer with anticorrosive protection for automotive, marine and industrial use. Can be used as undercoat or as final coating. Easy application with roll, airless gun, electrostatic gun, HVLP or conventional spraying equipment.
	Substrates	Metal, steel, aluminium, fiberglass, old coatings and body fillers.
	Surface Preparation	Ferrous metal and steel: clean, remove rust by sanding and degrease. Zinc: clean with ammonia alkaline wetting agent. Aluminium: clean, scuff and degrease.
	Application Conditions	10-22°C
	Mixing	By weight 5:1. It is recommended to use the product 20min after the mixing.
	Dilution	Epoxy thinner 0-10% or Etalon acrylic thinner normal.
	Pot Life	10-12 hours at 20°C
	Application Viscosity	28-32" FC4 at 20°C with 10% thinner
	Spraying Equipment	Airless 0.38-0.53, HVLP 1.7-2.2mm
	Number of layers	Airless 1-2 coats, HVLP 2-4 coats
	Theoretical Coverage	4,8m ² /kg at 50µm, 9,6m ² /kg at 100µm
	Flash off	10 mins
	Coating Thickness	45-50µm per coat
	Drying	Drying at 20°C: Touch free 2 hours. Full drying 96 hours. Re-coating min 3 hours - max 5 days. Drying at 60°C: 30-60min
	Sanding	Dry P320-P500 or wet P800-P1200, if needed.
	VOC	EU limiting value for the product (cat. B/c): 540g/l This product contains max. 495 g/l VOC.
	Shelf life	12 months