













4400AF 4:1 2K HS ACRYLIC PRIMER

ET4400AF-10/G 1L, grey
ET4400AF-40/G 4L, grey

	Product	Versatile 2K acrylic primer/filler. Depending on dilution can be used as a) Primer b) High-build filler c) Wet-on-Wet primer
	Substrates	Iron, steel, fiberglass, old paint and body fillers.
	Surface Preparation	In case of application over body fillers/putties, dry sand the surface with P180-P240. Clean and degrease thoroughly. Use tack cloth for heavy dust
	Application Conditions	18-22° C
	Mixing	By volume 4:1 with Etalon hardener ET4401 fast or extra fast By weight: 1000gr (A) - 150gr (B)
	Dilution	a)Primer up to 10% b) High-build filler 0% c) Wet-on-Wet primer 30%
	Pot Life	60-90 min at 20°
	Application Viscosity	a) 18-22 sec b) 25-30 sec c) 14-16 sec For cup 4
	Spraying Equipment	Gravity Spray Gun a) 1.6-1.8mm b) 1.6-1.8mm c) 1.4mm
	Number of layers	a) 2 coats b) 2-4 coats c) 1-1.5 coats
	Flash off	a) 8-10 min b) 10 min c) 0 min
	Coating Thickness	a) 50-80µm b) up to 300µm c) 30-50µm
	Drying	at 20° C a) 3-4 hours b) 4-5 hours c) Re-coatable at 60° C a)30-40 min b) 30-40 min c) in 10 min
	Sanding	Dry sanding with P400 for solid colours and P500 for metallics
	VOC	2004/42/IIB(c)(540)432 g/l
	Shelf life	12 months